

Description				Engine @£40/h	
Remove rocker gear, lift block, remove cetre location pin, lift followers and remove cam. Package and send new cam & bearings for grinding. Clean block and crank case faces.				3.5	JG
Machine new crank nut to suit pulley supplied.				2.5	GE
Collect cam from grinders, fit cam + bearings and time up. Sort out end float. Clean and re-seal block, bolt down.				8	JG
Turn over engine - can feel one or two cam lobes kissing rods! Remove sump, mask all areas and "tickle" cam lobe tips to give clearence on rods. Refit sump.				8	JG
Attempt to fit timing cover. Remove assembly on front of timinbg cover. Bore out nose on timing cover to clear crank nut, reassemble and fit timing cover + nose assembly and pulley. Fit rocker gear, adjust tappets.				7	GE
Fit oil pipes. Strip and clean carbs, re-assemble. Fit carbs to engine. Rear water inlet - fettle to fit. Fit water blanking plates etc. Distributer - loads of play on dizzy to drive housing, remove and look at options - no easy solution, refit and fit to engine.				12	GE
Total hours				41.00	
	GE	Dyno	400.00		
	GE	Petrol and oil	50.00	Oil pump skew gear	175.00 JG
	GE	Plugs	12.00	Camshaft	550.00 JG
	GE	2 x SU needles	20.00	Grind cam journals/brgs to suit	70.00 JG
	GE	Rear water inlet	98.00	P&P cam	15.00 JG
	JG	Milage to collect cam	28.00		
Enviro: waste/cleaning					
Total Materials				£1,418.00	
VAT No 733 6384 25				MATERIALS + LABOUR	£3,058.00
Bank Details HSBC Sort code 40-47-09 Acc no 61394282				VAT @ 20 %	£611.60
TERMS - 14 days from invoice date.				TOTAL INVOICE	£ 3,669.60

GE Materials	£	580.00
GE Labour 21.5hrs	£	860.00
GE sub total	£	1,440.00
GE VAT	£	288.00

VAT NO 733638425

GE Total	£ 1,728.00
JG Materials	£ 838.00
JG Labour 19.5hrs	£ 780.00
JG sub-total	£ 1,618.00
JG VAT	£ 323.60
JG total	£ 1,941.60
checksum	£ -